(19) World Intellectual Property Organization International Bureau





(43) International Publication Date 12 May 2005 (12.05.2005)

PCT

(10) International Publication Number WO 2005/042405 A1

(51) International Patent Classification⁷: C01G 23/047

(21) International Application Number:

PCT/BR2004/000204

(22) International Filing Date: 18 October 2004 (18.10.2004)

(25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data: PI 0304443-2

28 October 2003 (28.10.2003) BH

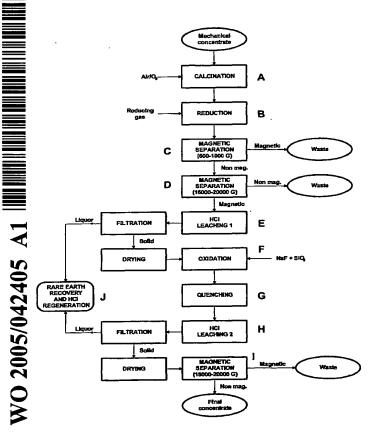
- (71) Applicant (for all designated States except US): COM-PANHIA VALE DO RIO DOCE [BR/BR]; BR 262-Km 296, Distrito de Santa Luzia, CEP-33030-970 Minas Gerais (BR).
- (72) Inventors; and
- (75) Inventors/Applicants (for US only): HORTA, Ronaldo, de Moreira [BR/BR]; Rua Campanha, 51, Apto.501, Belo Horizonte, CEP-33310-770 Minas Gerais (BR). FRE-ITAS, Lino, Rodrigues de [BR/BR]; Rua Frei Manoel da

Cruz, 504, Belo Horizonte, CEP-31270-300 Minas Gerais (BR). TUDE, João, Alberto, Lessa [BR/BR]; Av. Presidente vargas, 1765, Apto.201, Salvador, CEP-40140-131 Bahia (BR).

- (74) Agent: VEIRANO ADVOGADOS; Av. das Nações Unidas, 12.995-18° andar, CEP-04578-000 São Paulo - SP (BR).
- (81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.
- (84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM,

[Continued on next page]

(54) Title: A PROCESS TO OBTAIN TITANIUM CONCENTRATES WITH HIGH CONTENTS OF TiO₂ AND LOW CONTENTS OF RADIONUCLIDE ELEMENTS FROM ANATASE MECHANICAL CONCENTRATES



(57) Abstract: The present invention relates to a unique process for production of titanium concentrate with low contents of radionuclide elements from anatase This high TiO₂ containing mechanical concentrates. concentrate is essentially directed for the chloride process of titanium dioxide pigment manufacture. The process here described basically involves processing anatase mechanical concentrates through the following sequence of unit operations: calcination in air and reduction with hydrogen or any other reducing gas, both in fluidized bed reactor or rotary kiln, low-intensity magnetic separation of the reduced product, high-intensity magnetic separation of the non-magnetic fraction resulting from the low-intensity magnetic separation, hydrochloric acid leaching of the product of high-intensity magnetic separation, filtering and dewatering of the leached product, high temperature oxidation of the dewatered material under a continuous flow of air or oxygen and in the presence of a mixture of sodium fluoride (NaF) and amorphous silica (SiO₂), fast cooling of the oxidized ore, hydrochloric acid leaching of the oxidation product in the presence of sodium fluoride, filtration and drying of the product of the second leaching and high intensity magnetic separation, the non-magnetic fraction of this final magnetic separation becoming the end product. The process features changes in the currently known sequence of steps, improvement in practically all unit operations involved and an unique use of mechanisms of radionuclide removal.

ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Declarations under Rule 4.17:

as to applicant's entitlement to apply for and be granted a patent (Rule 4.17(ii)) for the following designations AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, UZ, VC, VN, YU, ZA, ZM, ZW, ARIPO patent (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG)

- as to the applicant's entitlement to claim the priority of the earlier application (Rule 4.17(iii)) for the following designations AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM. PG. PH. PL. PT. RO. RU. SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, UZ, VC, VN, YU, ZA, ZM, ZW, ARIPO patent (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG)
- of inventorship (Rule 4.17(iv)) for US only

Published:

with international search report

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.